# Advanced Welding and Joining Technical Workshop

January 25-26, 2006 **Draft Agenda (rev 9, 5 Jan. )** 

0.00	T1 4- NICT	
5.00 a.m.	Travel to NIST	

### 8:30 **Introductions and Welcome** - Jim Merritt – Office of Pipeline Safety

### 8:45 Supporting Remarks (Reasons for this Workshop)

U.S. Office of Pipeline Safety – Bob Smith

National Energy Board of Canada – Joe Paviglianiti

American Petroleum Institute?

Canadian Standards Association – TBA

Plastic Pipe Institute/Plastic Pipe Database Committee – Stephen Boros

Recap of R&D Forum Output – Marie Quintana – Lincoln Electric

#### 9:45 **Break**

### 10:00 Keynote Addresses (Set the Challenge to identify gaps) 20 min. each

- Materials Joining Technology Advancements for Future Pipelines Nathan Ames(EWI)/Roger Howard/Mark Hudson(BP)
- Joining Standards (nonmetallic) Stephen Boros Plastic Pipe Institute/Plastic Pipe Database Committee
- Advanced Welding Repair and Remediation Methods for In-Service Pipelines
  Bill Bruce EWI
- Improved Inspection and Assessment Methods for Girth and Repair Welds David Horsley - TransCanada
- Optimizing Weld Integrity for High-Strength Steels Yong-Yi Wang EMCC
- Underwater Wet Welding Steven Liu Colorado School of Mines

### 12:00 **Lunch** - NIST cafeteria at your own expense

- 1:15 **Working Groups** –Located in Various Meeting Rooms (Charge: To identify gaps in current research or standards. List goals, maybe develop roadmap)
  - 1) Weld Design in Emerging Materials Bill Mohr EWI, co-chair Marie Ouintana Lincoln Electric
  - 2) Construction Roger Howard BP, co-chair David Dorling TransCanada
  - 3) Weld Inspection and Assessment Methods Mark Lozev EWI, co-chair Dave Hodgkinson TransCanada
  - 4) Weld Maintenance and Repair Jim Swatzel Columbia Gas Transmission, co-chair Bill Bruce EWI
  - 5) Joining Issues for Nonmetallic Materials George Ragula, PSE&G

Presentations: State-of-the-Art in Plastic Joining; Ted Striplin, McElroy Manufacturing State-of-the-Art in Plastic Joining; Dave Woods, Hauser Research NDT, Locating, New Materials and Joint Repair; Angelo Fabiano, NYSEARCH Northeast Gas Association NDT, Locating, New Materials and Joint Repair; Hitesh Patadia, Gas Technology Institute

## 4:30 Adjourn

Second Day	(January	26 <sup>th</sup> )
------------	----------	--------------------

- 8:00 a.m. **Opening Remarks**
- 8:15 **Reconvening of the Working Groups** Various Meeting Rooms
- 10:00 **Break**
- 10:15 **Working Group Reports** (back to main group)
  - 1) Weld Design in Emerging Materials Bill Mohr EWI, co-chair Marie Quintana Lincoln Electric
  - 2) Construction Roger Howard BP, co-chair David Dorling TransCanada
  - 3) Weld Inspection and Assessment Methods Mark Lozev EWI, co-chair Dave Hodgkinson TransCanada
  - 4) Weld Maintenance and Repair Jim Swatzel Columbia Gas Transmission, co-chair Bill Bruce EWI
  - 5) Joining Issues for Nonmetallic Materials George Ragula, PSE&G
- 11:30 General discussion/ Next steps
- 12:00 **Adjourn Workshop** Lunch available at your own expense in NIST cafeteria
- 1:00-3:30 **NIST tours** (reserve your place on sign-up sheets on January 25<sup>th</sup>).
  - -Mechanical Testing of Pipelines
  - -Atomic Clock
  - -Optoelectronics